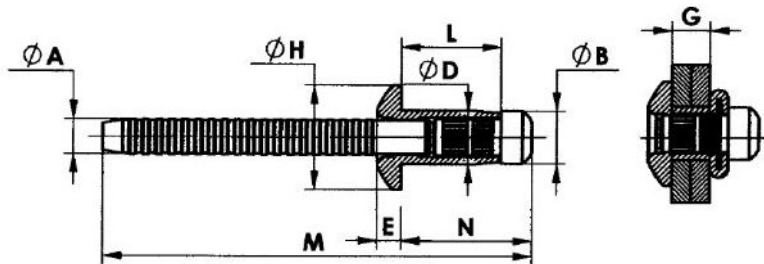


Technical Data



| SIZE | RIVET CODE | RIVET LENGTH L ± 0.012 | GRIP RANGE G | ΦA ± 0.003 | ΦB ± 0.002 | ΦD ± 0.002 | E ± 0.008 | ΦH ± 0.012 | M ± 0.079 | N ± 0.020 |
|------|------------|-------------------------------|--------------|-------------------------|-------------------------|-------------------------|------------------|-------------------------|------------------|------------------|
| 1/4" | LP64245P | 0.965 | 0.583-0.661 | 0.164 | 0.254 | 0.252 | 0.118 | 0.512 | 2.441 | 1.122 |
| | LP64265P | 1.043 | 0.661-0.740 | | | | | | 2.520 | 1.201 |
| | LP64285P | 1.122 | 0.740-0.819 | | | | | | 2.598 | 1.280 |
| | *LP64315P | 1.240 | 0.819-0.898 | | | | | | 2.677 | 1.398 |
| | *LP64335P | 1.319 | 0.898-0.976 | | | | | | 2.756 | 1.476 |
| | *LP64365P | 1.437 | 0.976-1.055 | | | | | | 2.835 | 1.594 |
| | *LP64385P | 1.516 | 1.055-1.134 | | | | | | 2.913 | 1.673 |
| | *LP64405P | 1.594 | 1.134-1.213 | | | | | | 2.992 | 1.752 |

| RIVET CODE | SHEAR STRENGTH, Lbs/kgf | | TENSILE STRENGTH, Lbs/kgf | | MANDREL PUSH OUT, Lbs/Kgf |
|---------------------|-------------------------|-------------|---------------------------|------------|---------------------------|
| | min. | nom. | min. | nom. | |
| LP64245P / LP64405P | 2161 / 980 | 2514 / 1140 | 1103 / 500 | 1323 / 600 | 265 / 120 |

| | |
|-------------------------|---------------------------------------|
| BODY MATERIAL | LOW CARBON STEEL |
| MANDREL MATERIAL | CARBON STEEL |
| FINISH | ZINC COATED - Cr(VI) FREE PASSIVATION |
| RECOMMENDED HOLE SIZE * | 0.260 - 0.268 inch |